



# TECHNICAL BULLETIN

Raybo Chemical Company

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## RAYBO 66 – AquaHamR Hammer Additive for Water Reducible Coatings

| REFERENCE | FEATURES            | SYSTEM          | COMMENTS                       | USAGE (%)                 | REFERENCE |
|-----------|---------------------|-----------------|--------------------------------|---------------------------|-----------|
|           | Hammertone Additive | Water Reducible | Easily Achieved Hammer Pattern | 0.5 – 1.0% of Total Paint |           |

### PERFORMANCE

RAYBO 66 is a silicone based hammer additive specifically designed to work in water reducible systems. When used at the recommended levels, RAYBO 66 produces excellent, reproducible hammer patterns very similar to those produced by solvent systems. Using RAYBO 66 as the hammertone additive, it is possible to obtain excellent effects in VOC compliant coatings.

RAYBO 66, like solvent borne hammertone additives, has an optimum use level to achieve the desired pattern in a given formula. As the use level increases the pattern will enlarge. Overtreatment results in rapid regression of pattern size.

### ADVANTAGES

- Easily achieved hammer pattern

### RECOMMENDATIONS

For Hammer Pattern - 0.5-1.0% of Total Paint  
Use levels are formula specific. It is recommended that initial trials be at low levels and gradually increased to achieve the desired pattern. **STIR WELL BEFORE USE.**

### PHYSICAL DATA\*\*

Weight/Gallon.....7.41 lbs  
 Active.....20%  
 Color.....Cloudy Liquid  
 VOC (determined value).....5.89 lbs/gal

### CONTAINER SIZES

North America: 5 gal. pail\*, 55 gal. drum, and bulk.  
 Global Zones: 5 gal. pail\*, 55 gal. drum.

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\* One gallon containers available upon request.

\*\* Typical Properties; not sales specifications.

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