RAYBO 88 - HamR

Hammer Additive for Solvent Coatings

R E F E R E N C E G U I D E	FEATURES	SYSTEM	COMMENTS	USAGE (%)	R E F E R E N C E G U I D E
	Hammertone Additive	Solvent	Distinctive Hammer Pattern	0.5-1.0% of Total Paint	

PERFORMANCE RAYBO 88 is a silicone based hammer additive formulated to produce a hammered finish in conjunction with non-leafing aluminum in a variety of solvent carried polymer systems. Ease of pattern formation is dependant on viscosity and dry time, both of which effect metal flake mobility and orientation. Low levels of colored pigment can be incorporated with the non-leafing aluminum to produce more dramatic effects.

ADVANTAGES
· Compatible with most solvent coating systems.
· Effective for masking substrate imperfections.
· Easy to obtain decorative finishes.

RECOMMENDATIONS For Hammer Pattern – 0.5-1.0% of total paint
Use levels are formula specific. It is recommended that initial trials be at low levels and gradually increased to achieve the desired pattern size. As the additive concentration increases, the pattern size will increase to a saturation point. Further increases will negate the effect.

Stir well before use.

PHYSICAL DATA**
Weight/Gallon ……………………………7.5 lbs
Active Solids……………………………..12%
Appearance……………………………Clear Liquid
VOC…………………………………………790 gm/L
Gardner Holdt Viscosity………………… R

CONTAINER SIZES
North America: 5 gal. pail*, 55 gal. drum, and bulk.
Global Zones: 5 gal. pail*, 55 gal. drum.

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* One gallon containers available upon request.   ** Typical Properties; not sales specifications.